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"Impact" Staking Kit		
PART NUMBER	DESCRIPTION	QUANTITY
TOOLS		
1302	IMPACT HANDLE	1
1300	ANVIL TOOL HOLDER BASE	1
SWAGING TOOLS		
1312	.040 [1.02] TO .072 [1.83]	1
1313	.078 [1.98] TO .093 [2.36]	1
SWAGING TOOLS FOR DOUBLE ENDED TURRET		
1310	.053 [1.135] DIAMETER HOLE	1
1311	.062 [1.57] DIAMETER HOLE	1
ANVIL COMPENTS		
1716	ANVIL FOR TURRET TERMINAL	1
1717		1
1722		1
1726	ANVIL FOR FORK TERMINAL	1
1315	RECEDING PIN -.045 (1.15) DIA.	1
1316	RECEDING PIN -.069 (1.75) DIA.	1
1321	RETURN SPRING FOR RECEDING PINS	1

NOTE:
MATERIAL AND PLATING SPECIFICATION SEE
COMPONENTS DRAWINGS

KEYSTONE ELECTRONICS CORP.			
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PART NAME			
"IMPACT" STAKING KIT			
MATERIAL			
AS NOTED			
FINISH		DRN BY	DATE
AS NOTED		NT	7.15.13
		APP'D	SCALE
		LN	-
TOLERANCES	INCH [MM]	CODE	DWG NO.
DECIMAL	± [±]	C/M	1707
ANGULAR	±		
UNLESS OTHERWISE SPECIFIED			

DATE	DESCRIPTION	REV.